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# **Large-Area Dense Plasmonic Nanoarrays for Surface Enhanced Raman Applications**

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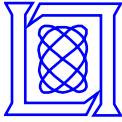
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**NSF Nanoscale Science and Engineering Center for High-Rate  
Nanomanufacturing, Northeastern University  
Boston, MA 02115**

**June 23, 2010**

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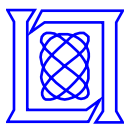
**MIT Lincoln Laboratory**



# Outline

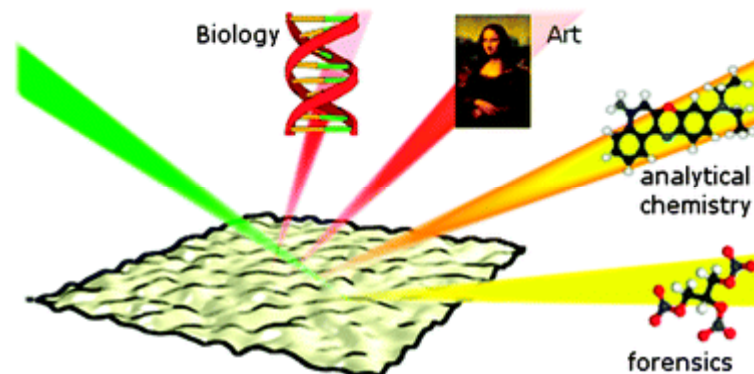
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- **Introduction to SERS**
- **Interference lithography as array fabrication platform**
  - **Scheme I : Convective assembly of plasmonic structures**  
Fabrication, Characterization, E-M modeling
  - **Scheme II: Direct metal deposition of plasmonic structures**  
Raman uniformity mapping
- **Summary**



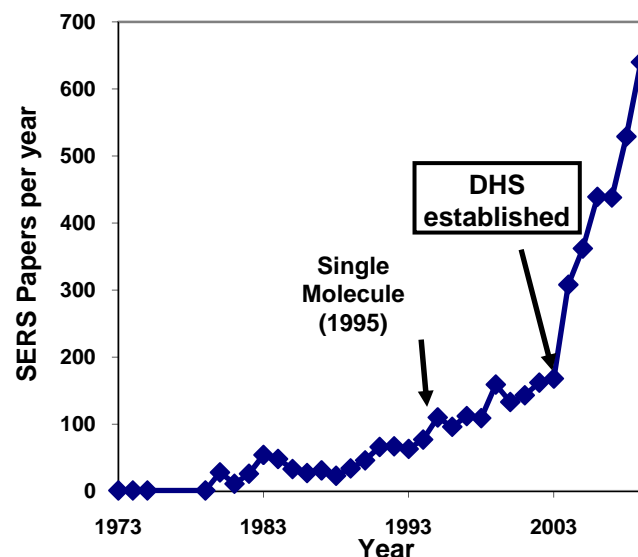
# Surface Enhanced Raman Spectroscopy

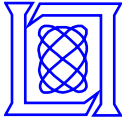
- SERS discovered over 30 years ago
  - Jeanmaire and Van Duyne, 1977
  - Albrecht and Creighton, 1977
- Orders of magnitude increase in Raman cross-section in the vicinity of plasmonic surfaces
  - Unenhanced:  $10^{-29} \text{ cm}^2$
  - Enhancements of  $10^{10}$  makes it as bright as fluorescence!
- Tremendous upsurge in SERS science and technology over the last 10 years
  - Analytical Chemistry
  - Biology
  - Forensics



Quo vadis surface-enhanced Raman scattering?

*Phys. Chem. Chem. Phys.*, 2009, 11, 7348





# So, Where are We Now?

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- **SERS discovered over 30 years ago**
  - Orders of magnitude increase in Raman cross-section in the vicinity of plasmonic surfaces
  - Dominated by electromagnetic near-field resonant enhancement
  - Single molecule sensing at “hot spots” or “hot junctions”
- **Yet, significant challenges remain before wide implementation**
  - Practical implementation requires engineering of *high-density “hot-spot substrates”* with *nm* precision over large areas on the order of *cm<sup>2</sup>*
    - Low cost and high throughput
    - Reproducibility and signal uniformity
  - Formidable nanofabrication challenge due to “*nm-cm*” length scale mismatch



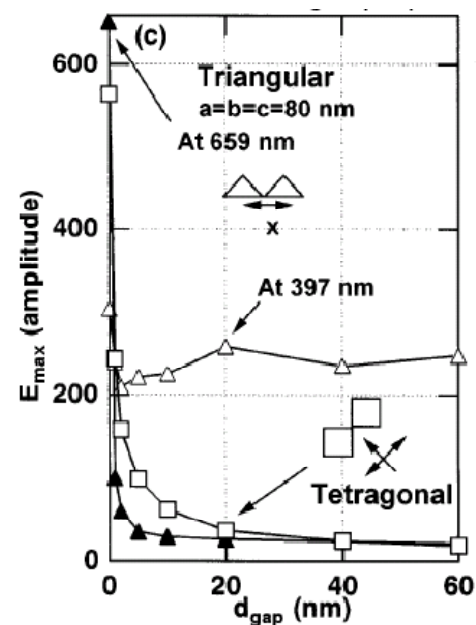
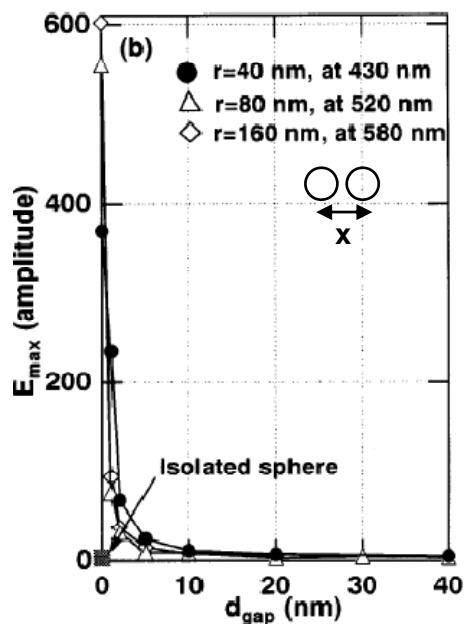
# Importance of Hot Spots

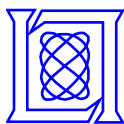
- Rapid increase of E-field enhancement for gap sizes under 10 nm
- Since enhancement is localized, “nanogap” density must be maximized for optimum sensitivity

*J. Phys. Chem. B* 2003, 107, 7607–7617

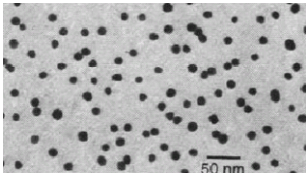
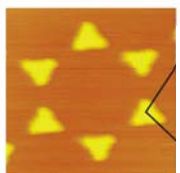
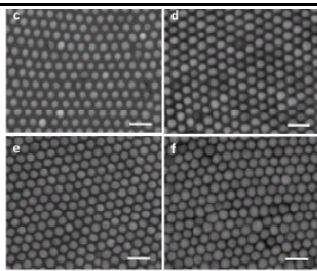
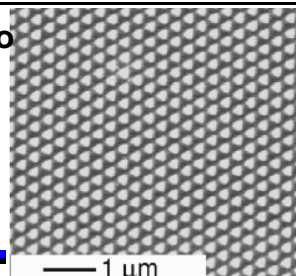
Local Electric Field and Scattering Cross Section of Ag Nanoparticles under Surface Plasmon Resonance by Finite Difference Time Domain Method

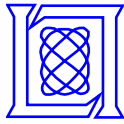
M. Futamata,<sup>\*,†</sup> Y. Maruyama,<sup>‡,§</sup> and M. Ishikawa<sup>§||</sup>





# Methods of Forming High Densities of Hot Spots

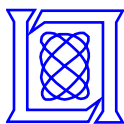
Approach	Authors	Pros	Cons
<b>Self-Assembly</b> 	<b>Freeman, et al.</b> <b><u>Science</u> (1995)</b> <b>267(5204): 1629-32</b>	<b>-Cheap and easy</b>	<b>-Uniform spacing and gap control are difficult to achieve</b>
<b>Ag-over nanosphere lithography</b> 	<b>The Van Duyne group,</b> <b>Northwestern University</b>	<b>-Large area coverage</b> <b>-Triangular shapes</b> <b>-Cheap</b> <b>- &gt;10<sup>7</sup> EF reported</b>	<b>- Small gap spacing difficult to achieve</b>
<b>AAO template-assisted</b> 	<b>Mu et al. (2009)</b> <b><u>Nanotechnology</u></b> <b>21: 015604.</b>	<b>-Large area coverage</b> <b>-Gap spacing control</b> <b>-Relatively cheap</b> <b>-10<sup>7</sup> EF reported</b>	<b>-Limited shape control</b> <b>-Uniformity issues</b>
<b>E-beam litho</b> 	<b>Gunnarsson et al. (2001)</b> <b><u>Applied Physics Letters</u></b> <b>78(6): 802-4.</b>	<b>-Shape control</b> <b>-Gap spacing control</b> <b>-Very high EF possible</b>	<b>-Expensive</b> <b>-No scale up potential</b>



# Our Approach to Scalable Substrates

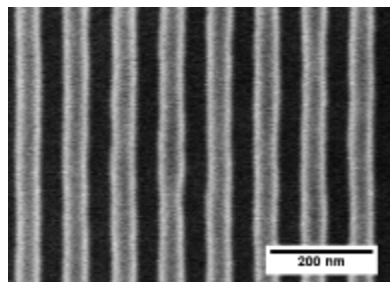
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- **Platform: Lithographically defined templates**
  - 157-nm interference lithography
  - Crossed exposures allow dense patterning of holes or posts
- **Two metal deposition schemes**
  1. **Convective assembly of *individual* nanoparticles into templates**
    - Decouple nanoshape fabrication from placement
  2. **Direct evaporation of plasmonic metal through template openings**
- **Structure design/optimization with electromagnetic simulations**

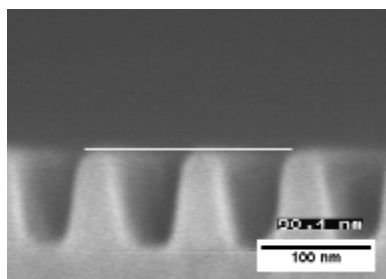


# Interference Lithography for Template Patterning

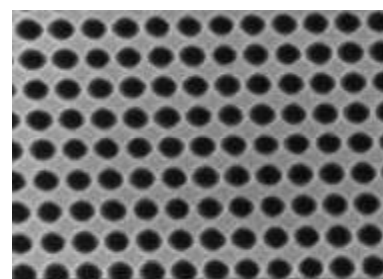
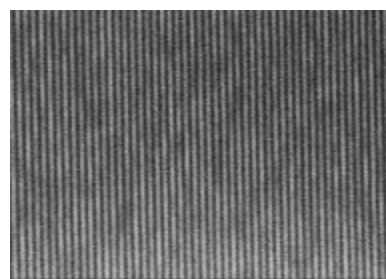
- **Unique interference lithography system operating at 157 nm**
  - Forms high-resolution periodic arrays with high throughput (compared to e-beam)
  - Half-pitch from 45 to 22 nm → highest optical resolution
- **The short wavelength also enables novel photochemistry**
  - Direct patterning of PMMA, SiO<sub>2</sub>, etc.
  - Chemical surface modification



45-nm lines etched to 90-nm depth



22-nm lines

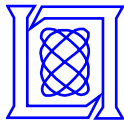


75-nm circles cut into SiO<sub>2</sub>

## These capabilities enable new applications

- Lithography
- Nanophotonics
- Nanofluidics
- Biotechnology



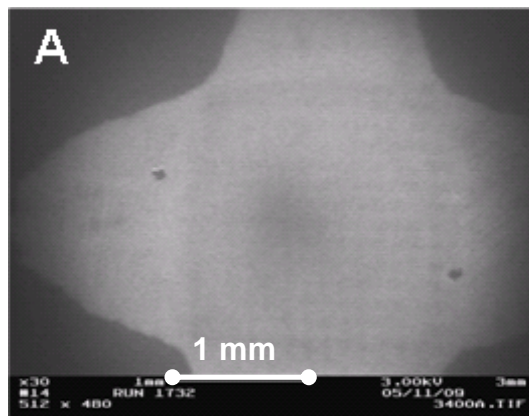


# Template Fabrication for Nanoassembly

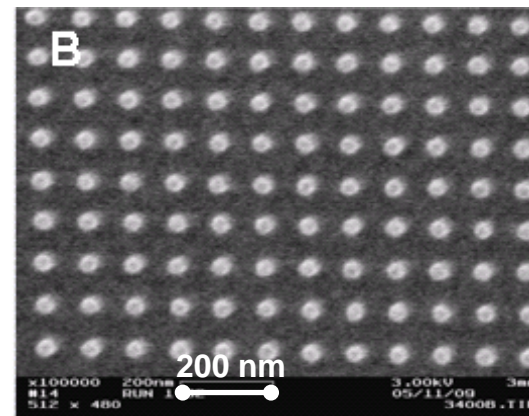
- Two crossed exposures in PMMA
  - 1.5 mJ/cm<sup>2</sup> dose for each exposure
  - 10 sec for each exposure
  - Exposure followed by 30 sec MIBK/IPA develop
- Only a single litho step – simple processing!

Field Uniformity

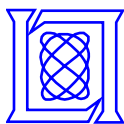
Excellent  
uniformity over  
1.5 x 1.5 mm<sup>2</sup>



Post Array



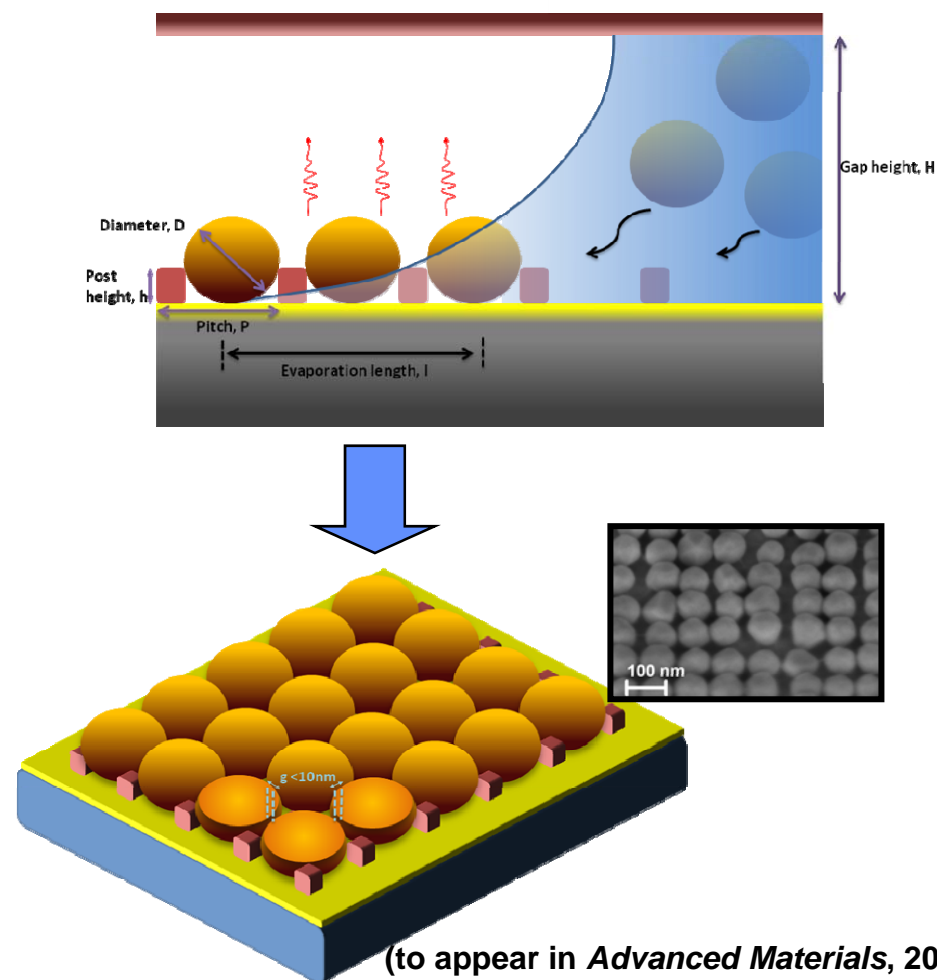
90-nm pitch  
35-nm diameter  
45-nm height



# Convective Assembly from Colloidal Suspension

- Particle transport towards the surface through convective flow of the colloidal suspension towards the liquid meniscus

- Assembly assisted by
  - Surface energy difference between hydrophilic gold and hydrophobic PMMA
  - Clamping action of the PMMA posts
  - Capillary forces of the nano-crevices



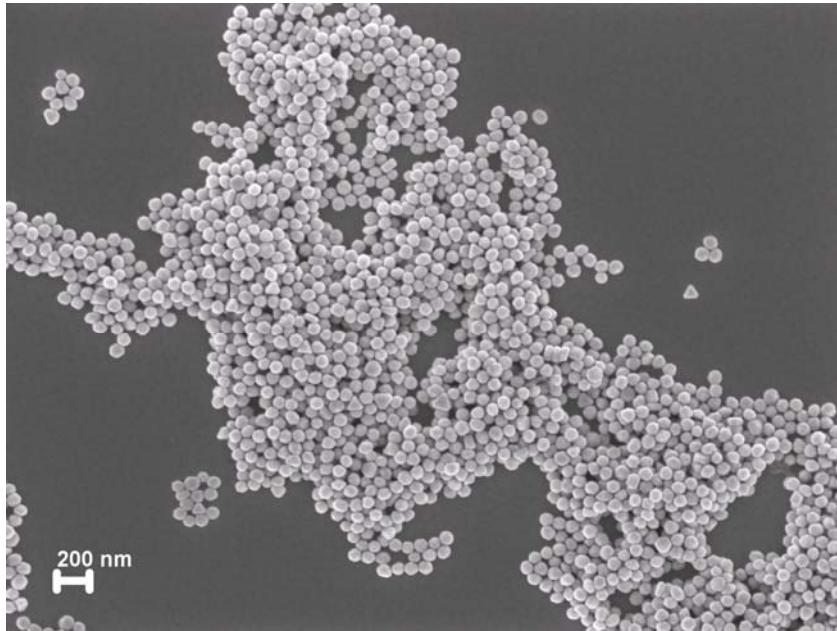
(to appear in *Advanced Materials*, 2010)

MIT Lincoln Laboratory

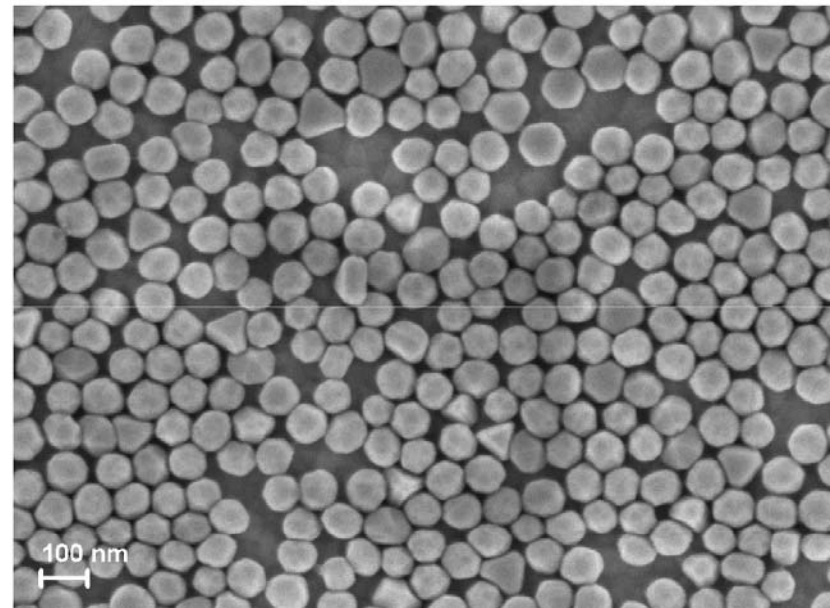


# Assembly Without Nanotemplate

On Hydrophobic PMMA

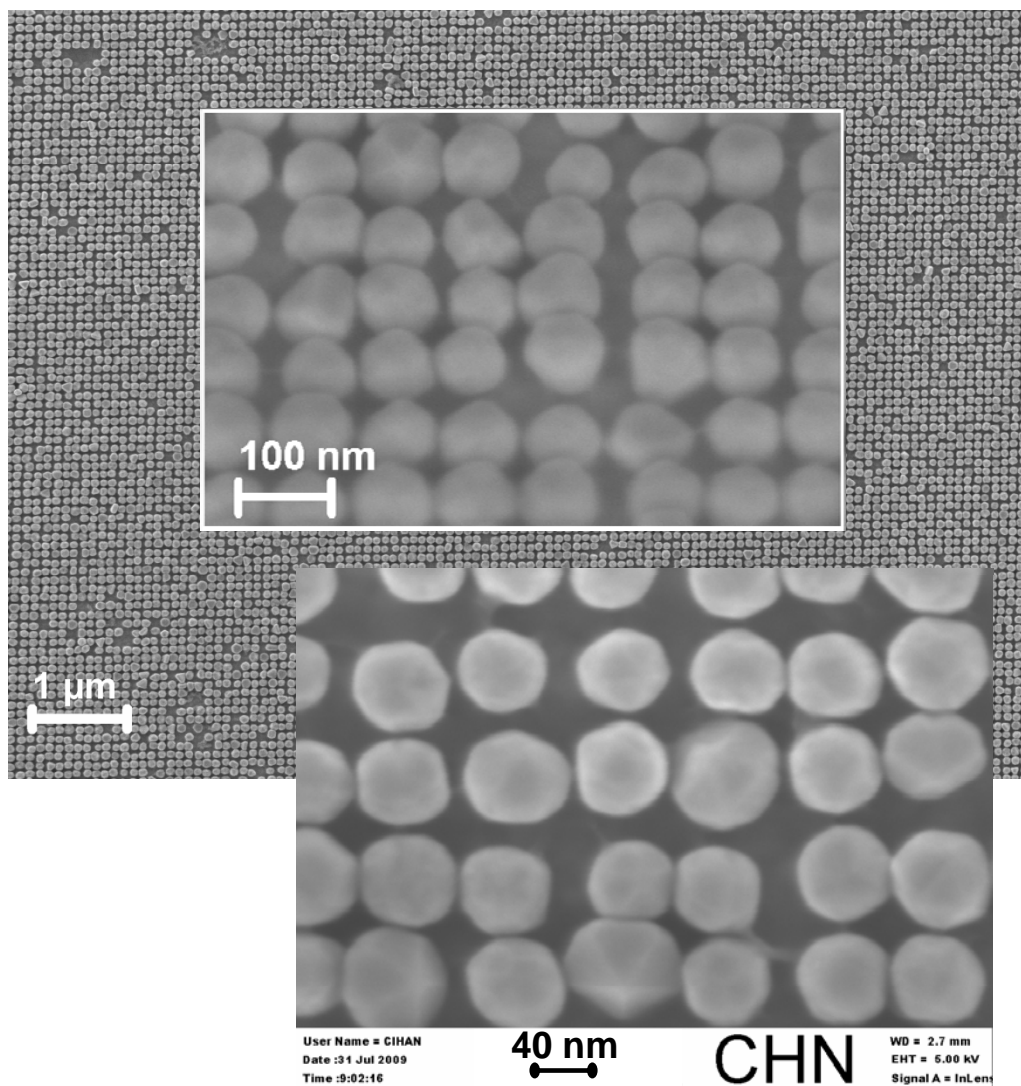


On Hydrophilic Au Film

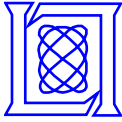




# Convective Assembly Onto Templated Surface

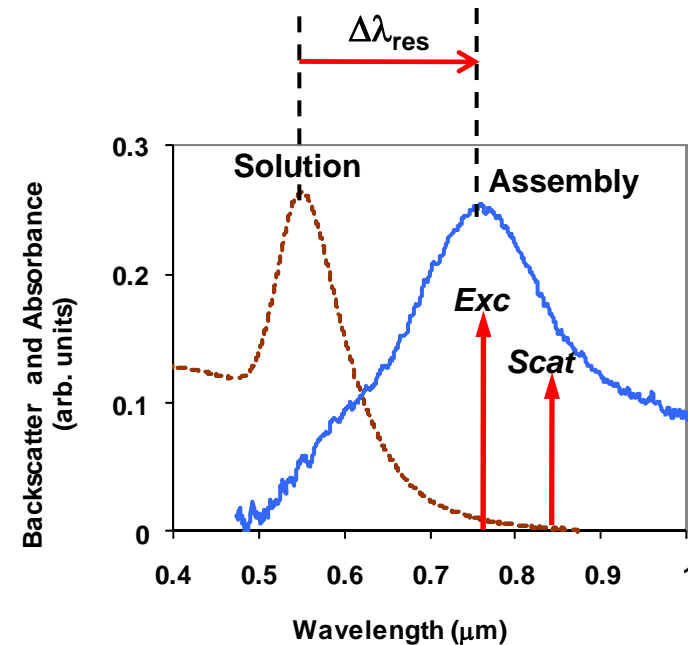


- **Contiguous templating over  $15 \times 15 \mu\text{m}^2$  areas**
  - Multiple assembled areas per lithographic field
- **Gap size variation dominated by particle non-uniformity**
  - $80 \text{ nm} \pm 8 \text{ nm}$  in solution, as quoted by supplier
  - Gap size estimated at  $10 \pm 5 \text{ nm}$ ,  $1\sigma$
- **Further reduction in gap size and variation can be achieved**



# Measuring Plasmonic Resonances

- **Darkfield Rayleigh backscatter measurements**
  - Darkfield mode suppresses Au reflection background
  - Microreflectance for spatial resolution
- **Resonance peak strongly red-shifted cf. solution resonance**
  - From 550 nm for particles in solution to  $\approx 750$  nm for nanoassembly
  - Nearest-neighbor interactions
- **Good overlap of resonance with both Raman excitation and Stokes scattered photons**

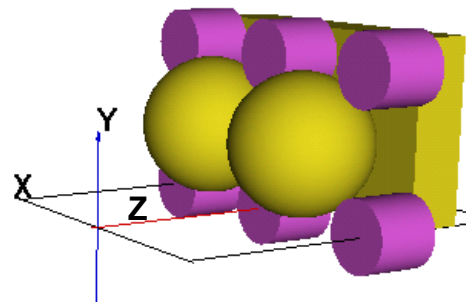




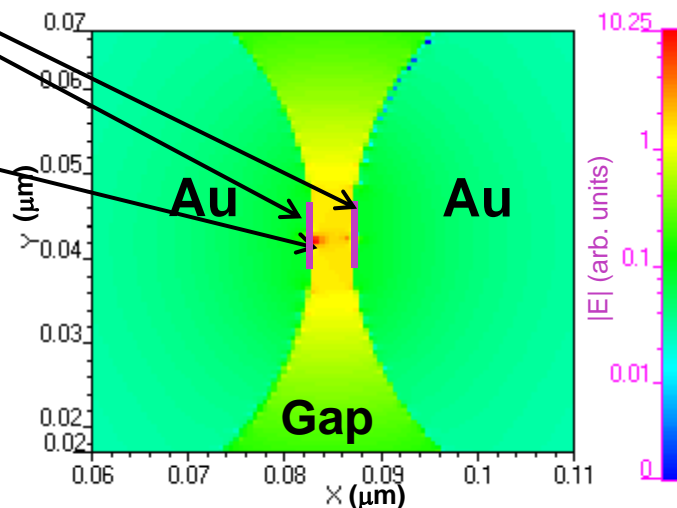
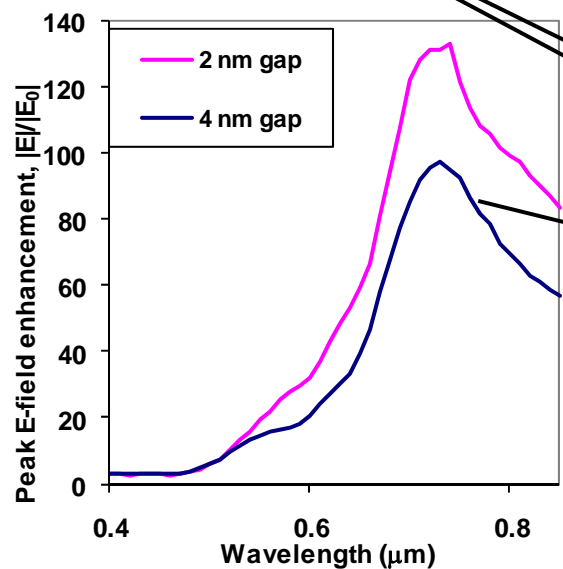


# Modeling E-field Enhancement with FDTD

- Good agreement in wavelength peak position with measured backscatter
- Hot spots spatially localized
  - 2% area contributes to >95% of SERS signal
  - 7x7 nm<sup>2</sup> area of adsorbates per “hot spot”

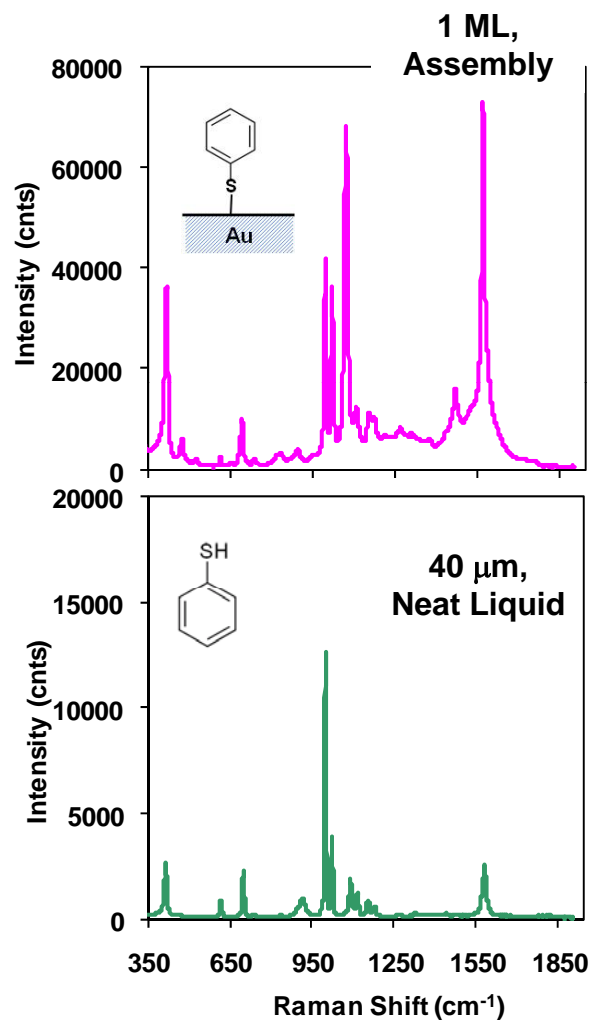


- Au: yellow
- PMMA: purple
- 5 Å grid size

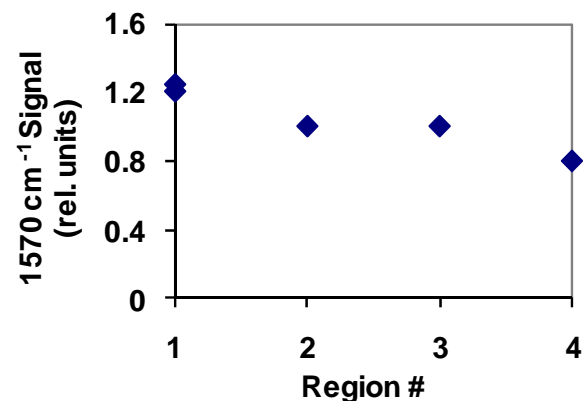




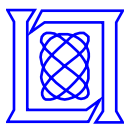
# SERS Spectra of Benzenethiol From Nanoassembled Regions



Different Assembly Regions ( $15 \times 15 \mu\text{m}^2$ )  
Within One Field ( $1.5 \times 1.5 \text{ mm}^2$ )



- **Average Enhancement Factor  $\sim 5 \times 10^6$** 
  - Over  $6 \mu\text{m}$  measurement spot
  - Compares well with other published work for nanoarrays
  - Using the same conservative definition of EF
- **$\pm 20\%$  repeatability over different assembly regions**

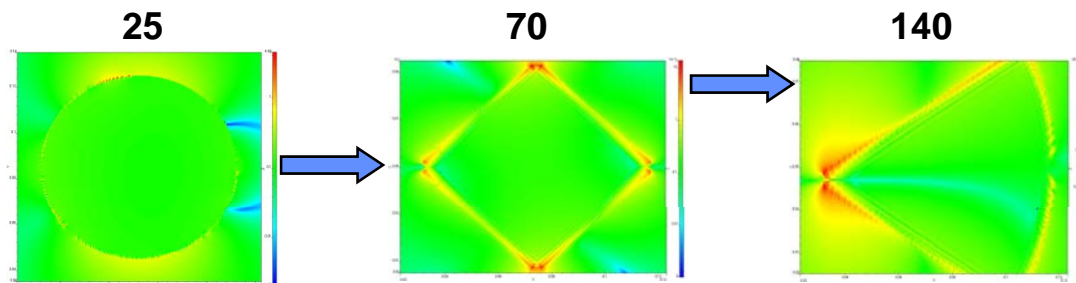


# Possible Extension of Nanoassembly – Novel Nanoshapes

- Surface field enhancement depends strongly on nanoparticle shape
  - Sharp corners and tips help to focus fields to form hot spots

*Increasing Surface Field Enhancement from Simulations*

$$|E_{\max}|/|E_{\text{inc}}|$$

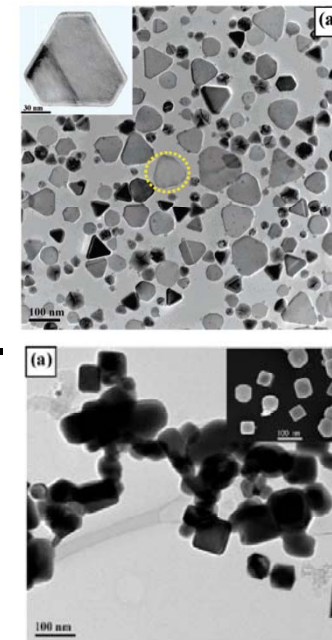


- Based on previous work, custom synthesis of non-spherical particles in solution is feasible

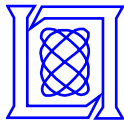
Previous work

*Yang, et al.*

*J. Phys. Chem. C, Vol. 111, No. 26, 2007*







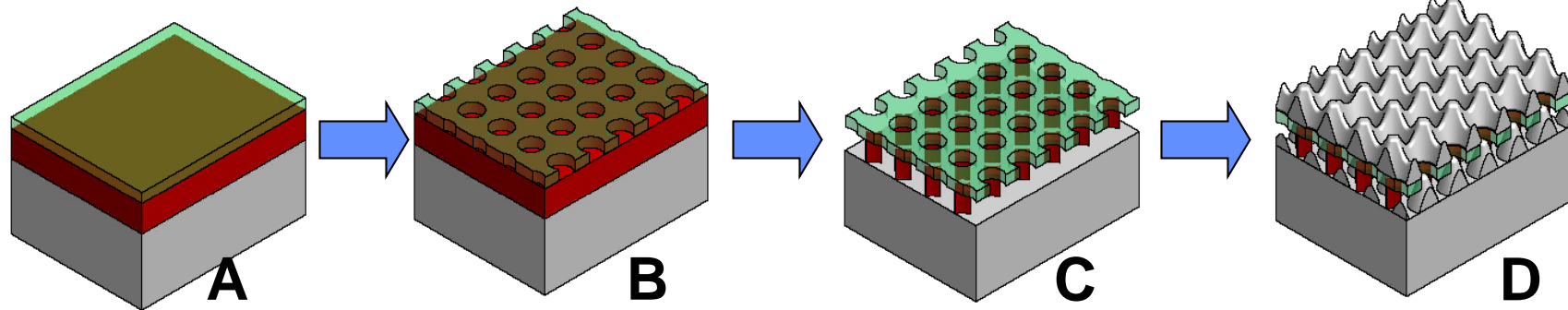
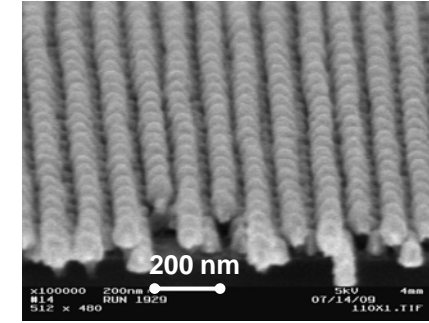
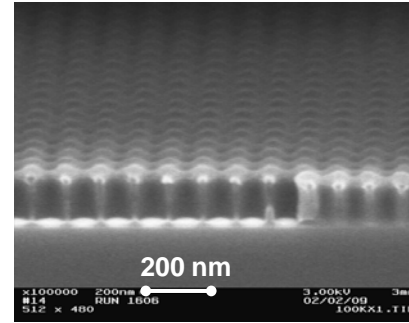
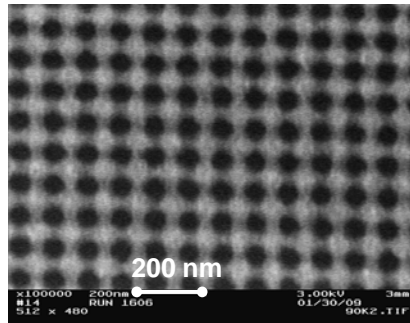
# Direct Nanocone Patterning of SERS Structures

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- As an alternative to templated nanoassembly, we fabricated metal structures using direct metal deposition
  - Interference lithography used to pattern openings in a dielectric stack
- Offers flexibility of different metal depositions
  - Not only *Au* but also *Ag*
- No lift-off: metal surface is not exposed to chemicals
- Potential for formation of 3-dimensional structures
  - Cone tips inside cavities



# Nanocone Array Fabrication

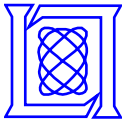


**Stack deposition**  
- 55 nm SOG/80 nm  
AR3/Si Wafer

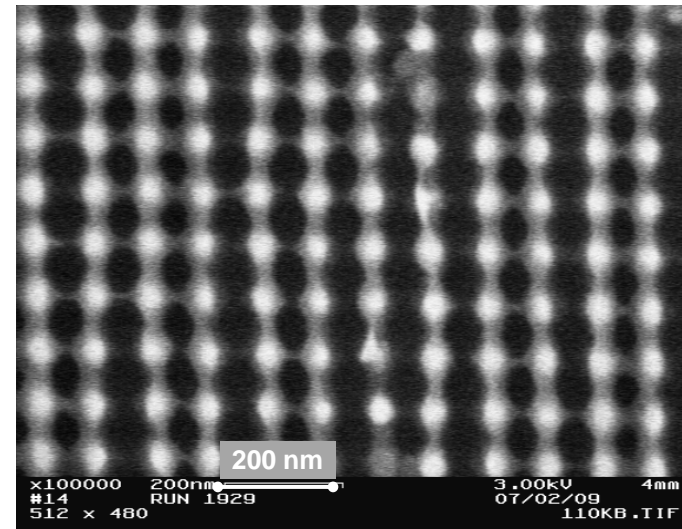
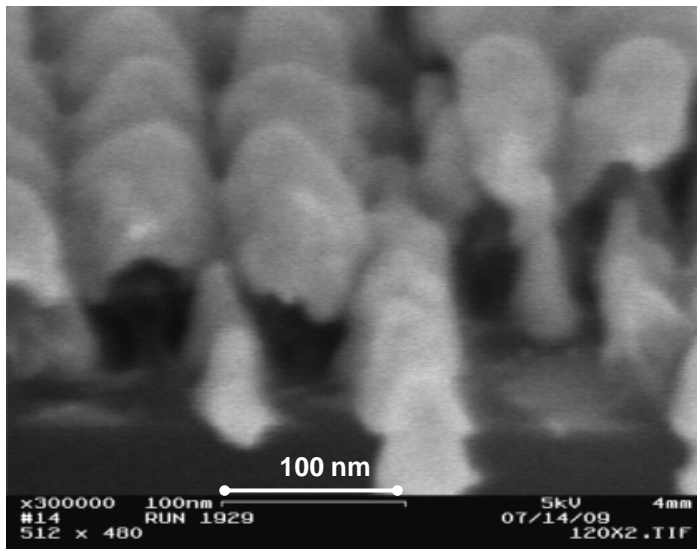
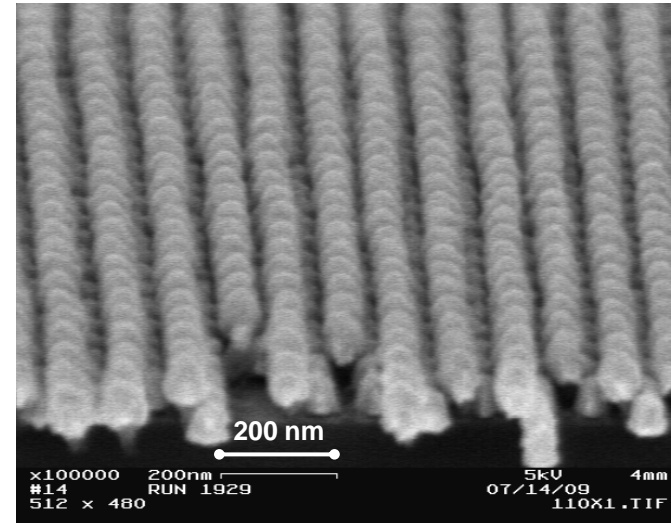
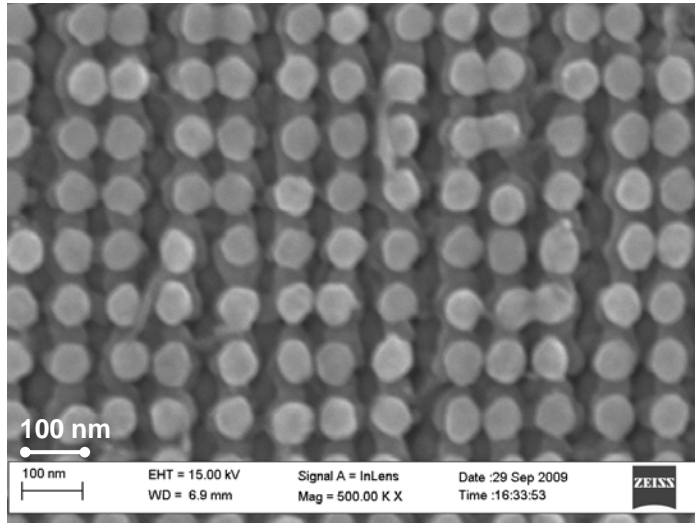
**Litho exposure/develop**  
- Two cross exposures  
- TMAH development

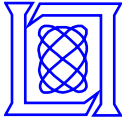
**RIE O<sub>2</sub> etch**  
- Through AR3

**Ag/Au deposition**  
- E-beam assisted



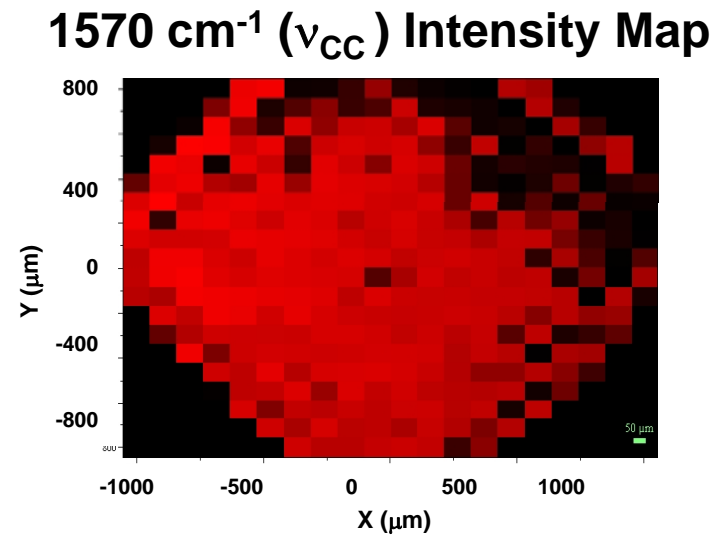
# SEMs of Final 3-D Nanostructures





# SERS Uniformity Mapping

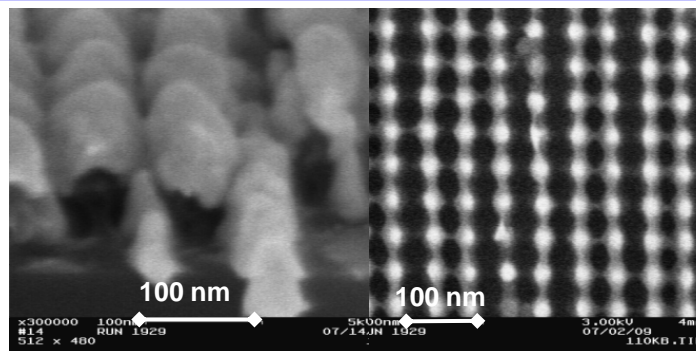
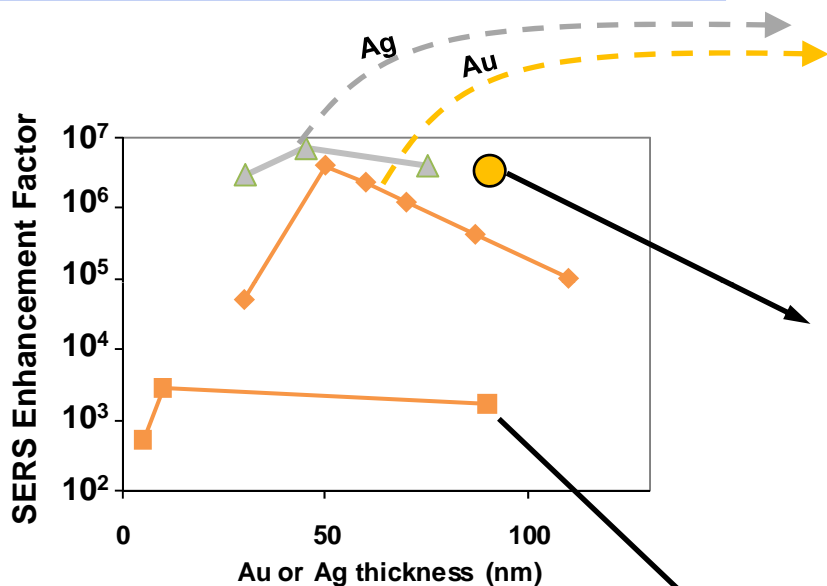
- **Benzenethiol-treated Ag**
  - 532-nm excitation
  - 30  $\mu\text{m}$  measurement spot
- **Good signal uniformity over the full patterned field**
  - $\sim 1.5 \times 1.5 \text{ mm}^2$  area



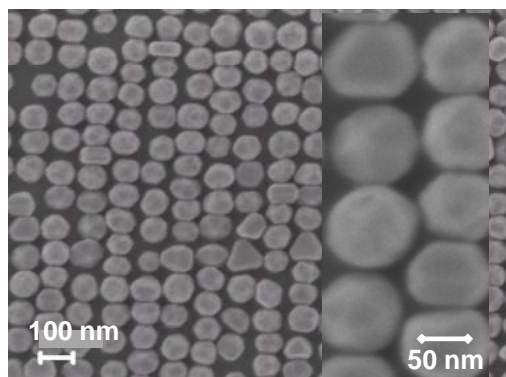


# Summary of Average SERS Enhancement Factors

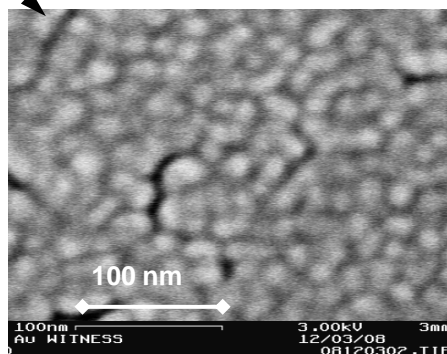
- Analyte: adsorbed benzenethiol
- Wavelength: 785 nm (Au), 532 nm (Ag)



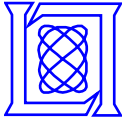
Array of 3-D nanostructures



Array of Au nanospheres



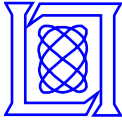
Rough Au film  
0.6 nm RMS



# Summary

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- **Developed two methods of fabricating high-density of SERS “hot spots”**
  - Nanoassembly-assisted fabrication technique decouples shape/material optimization from placement
  - Direct pattern/deposition techniques offers the possibility of tailored 3-D structures for optimum field enhancement
- **Techniques are scalable to wafer-size area with high throughput**
  - Multiple mm<sup>2</sup> areas with step-and-repeat
- **Demonstrated average enhancement factors of  $> 5 \times 10^6$  over mm<sup>2</sup> areas**
  - Comparable to state-of-the art over large areas
  - Further optimization should improve performance



# Acknowledgments

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